



产品规格书



SPECIFICATION FOR APPROVAL

CUSTOMER:

JSAxxxx

客户代码:

PRODUCT NAME:

麦克风外壳

产品名称:

PRODUCT TYPE:

xxxx顶孔

产品型号:

CRITICAL DIMENSIONS:

关键尺寸:

CUSTOMER P/N:

客户料号:

JS P/N:

晶赛料号:

拟制 (PREPARED)	审核 (CHECKED)	批准 (APPROVED)

客户确认 (CUSTOMER APPROVAL):

审核 (CHECKED)	批准 (APPROVED)

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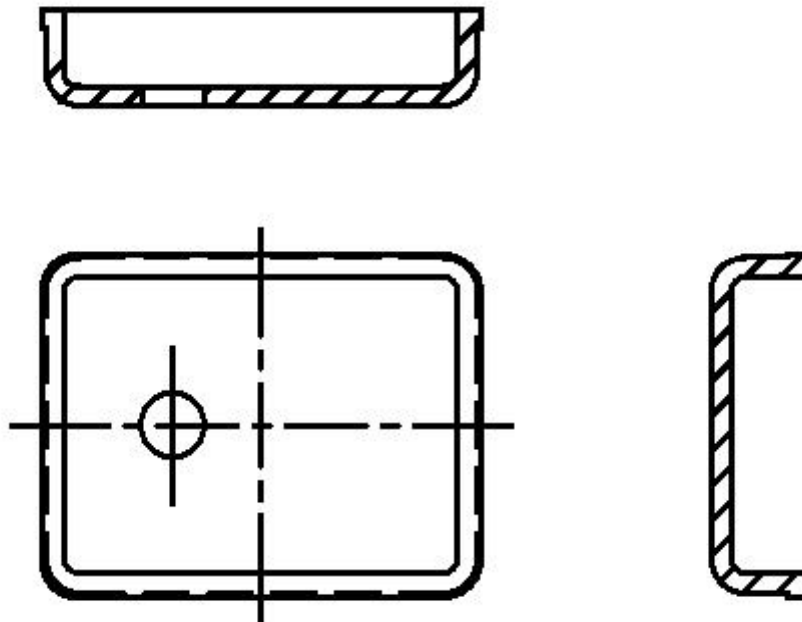
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1 适用范围 (SCOPE OF APPLICATION)

本规格书用于规定 (A) 麦克风外壳。

THE SPECIFICATION CAN BE USED IN (A) MICROPHONE HOUSING

2 尺寸 (DRAWING)**3 材质 (MATERIAL)**

黄铜，牌号：H65

4 镀层 (COATING)

化镀镍，厚度 $3\sim 5\ \mu\text{m}$ 。

化镀镍，厚度 $3\sim 5\ \mu\text{m}$ ；镀金， $0.01\sim 0.02\ \mu\text{m}$

5 一般性能 (Normal performance)

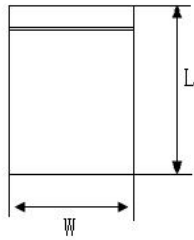
项 目	要求	备注
1 外观 Appearance	1. 镀层:光亮、色泽均匀,无暗斑和花纹。 Coating:bright, uniform color, non dark spot and patterns.	10倍放大镜下,目测。 Under the conditions of 10 multiples magnifier, measure by eyes.
	2. 无变形,无毛刺,无拉伤,无划伤,无凹坑等变形。 Non Deformation, side of the mouth hairless puncture, non scratch at the top and pit.	
	3. 无油迹、水迹、无可见尘埃等污染; 无锈蚀。 Non oil and water trails, Non visible dust; Non corrosion.	
2 密封性 Tightness	1. 正常条件下, 树脂粘接。 Under normal conditions, resin adhesive.	N/A
	2. 粗漏检查: 方法一在4~6KG压力的酒精罐中保持10~15分钟取出晾干后, 引出点与上盖间绝缘电阻值在DC100V条件下, 大于或等于500MΩ。 Sealing method:Keep in a alcohol can (4~6KG pressure) about 10~15 minutes, in condition of DC100V, resistance value is greater than or equal to 500MΩ between lead and cover after drying out.	
	3. 细漏检查: 氦质谱法测试。(2.1*10 ⁻⁹ Pa.m ³ /s) Final sealing method:Helium mass spectrometer leak test [2.1*10⁻⁹Pa.m³/s]。	
3 可标识性 Identification of available	适用于激光打标。 Applicable to laser marking and printing ink.	N/A

6 周期试验 (ENVIRONMENTAL TEST)

ITEMS	CONDITIONS	SPECIFICATION
项 目	条 件	规 格
1 盐 雾 salt	35℃时, 在5%的盐雾条件下保存16小时。 At 35 °C, 16 hours preservation in condition of 5% salt.	外观如外观项目外观一致 No significant changes in the appearance
2 高温贮存 High-temperature storage	125℃温度条件下, 洁净环境中保持72小时。 At 125°C, keep 72hours in clean environment.	外观如外观项目所述外观一致 No significant changes in the appearance
3 低温贮存 Low-temperature storage	-40℃温度条件下, 洁净环境中保持72小时。 At -40°C, keep 72hours in clean environment.	外观如外观项目所述外观一致 No significant changes in the appearance
4 稳态湿热 Steady-state heat	相对湿度90%RH, 温度40℃条件下保持72小时。 In condition of 90% relative humidityRH and 40 °C, keep 72 hours.	外观如外观项目所述外观一致 No significant changes in the appearance

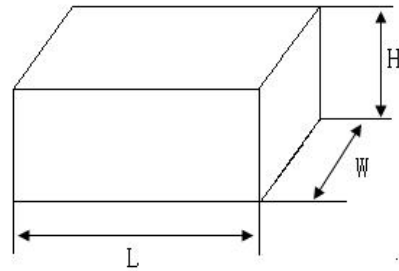
5 包装 (PACKAGE)

● 包装袋 (plastic bag)



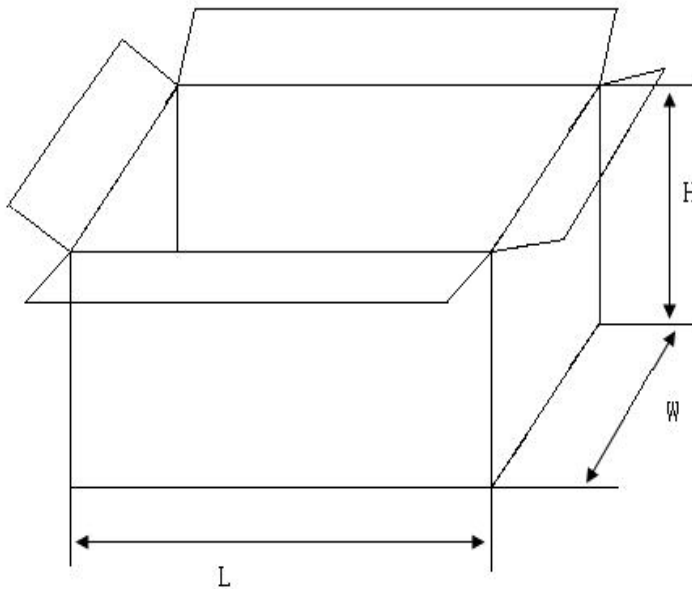
30000pcs/Bag

● 包装盒 (Inner Box)



3Bags/Inner Box

● 包装箱 (Caton)



6 In-Boxer/Caton

● 包装尺寸 (单位: mm) 及数量标准 Package & Quantity

型号 Type	尺寸 Size (L*W*H)	包装数量 Quantity (以3225为例)
包装袋 Bags	230*150*0.1	30000pcs
包装盒 Inner Box	310*180*85	90000pcs
包装箱 Caton	400*330*340	540000pcs

● 包装标签内容 Contents of Packaging Labels

- * 产品型号 (HOLDER TYPE)
- * 数量 (QUANTITY)
- * 生产批号 (LOT.)
- * 生产日期 (DATE)
- * 检验员 (QUALITY CHECKER)
- * 产品代码 (PRODUCT CODE)